

	KX-99M
	Paper Adhesive

Description

Ready to use, water diluted adhesive, suitable for all types of paper and cartons. It can also be used in automatic packing machines.

Technical Specifications

Vehicle type	:	Vinyl Acetate Homopolymer
Specific Gravity	:	1,05±0,1
Volume solids	:	35±1%
Weight solids	:	38±1%
Viscosity	:	135±5 KU
Dilution for brush application	:	Ready for use
Drying time at 25°C and relative humidity 50%	:	About 10 minutes for brush application. Time can vary depending on the thickness of the coat, absorbency of the substrate and weather conditions
Flash point	:	>61°C

Instructions for Use

SURFACE PREPARATION

The surfaces to be bonded must be dry and free from dust and dirt.

APPLICATION

Thinning / Cleaning: Tap Water. It is ready for use for brush application. In case **KX-99M** is used in automatic packing machines, it can be diluted according to manufacturer's specifications.

Coverage: Indicatively, for brush application, 6-7 m²/kg depending on the thickness of the coat and the absorbency of the substrate. It is recommended to test the product before application.

Application Temperature: Ideal temperature for the application should be between 5-35°C and the relative humidity should not exceed 80%.

Stir well before application. Apply with a brush adequate coat thickness, on the one part. Remove adhesive residues immediately with water. Assemble the parts and press. Drying time can vary depending on the type of materials to be bonded with **KX-99M**, absorbency of the substrate and weather conditions.

Cleaning of Tools: Tools must be cleaned immediately after use with water.

PACKING: 1kg & 9kg.

COLOUR: White. Transparent after curing.

STORAGE: Store in a dry place, away from direct sunlight and/or extreme temperatures. Close container tightly after use.

Health and Safety Measures

- Keep out of reach of children.
- In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
- If swallowed, seek medical advice immediately and show the container or the label.
- It contains a biocidal product. It contains 5-Chloro -2-methyl-4-isothiazolin-3-one (EC no. 247-500-7) and 2-methyl-2H-isothiazol-3-one (EC no. 220-239-6) (3:1). May produce an allergic reaction.
- Apply only in well ventilated areas.
- Do not empty into drains.
- Avoid release to the environment.
- For more information please refer to Safety Data Sheet.

WASTE MANAGEMENT

Do not empty surplus paint into drains, and do not dispose together with household refuse. Advice regarding disposal and collection should be sought from the local authorities.

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